

MANUFACTURER OF PLASTIC PACKAGING | PACKAGING SYSTEMS SUPPLIER











Unternehmen natureOffice.com/DE-077-559327



Short portrait

- Medium-sized, owner-managed manufacturer of film packaging and system supplier for other packaging
- Most extensive polyethylene (PE) stock program in NRW, therefore often able to deliver much faster
- More than 50 years of experience in the production of film packaging for almost all industries
- Modern, flexible machinery for everything from narrow bags to extra-wide sacks and hoods
- Responsible management with good long-term relationships with customers and suppliers
- Quality management system certified as very good (DIN EN ISO 9001) with HACCP concept
- Extensive range of special films (VCI, ESD, BIO, pharmaceutical, COEX, various additives etc.)
- 2016 New construction of the production, warehouse and administration site, capacity expanded
- Environmentally oriented, climate-neutral company* with climate-neutral products** (only a small surcharge). We are a supporter of the "Alliance for Development and Climate", a broad social alliance for climate protection and development of the Global South, and have been producing our films with a recycled quotation of more than 90% for many years.)

As a specialist in sustainable packaging, we offer products such as premium RECOMPOUND (recycled PE material in very good very good PIR quality), compostable film (e.g. based on corn or potato starch) or recyclable organic film (sugar cane-based) as well as organic film (sugar cane-based) and all products can be climate-neutral on request thanks to CO2 offsetting** (Scope 1-3). As a climate-neutral company*, we have also been offsetting our self-generated greenhouse gas emissions (Scope 1+2) through the TOGO climate protection project run by our partner natureOffice.





Corporate Principles

The needs and requirements of our **customers and our employees** are at the forefront of our activities. We offer our customers an outstanding price-performance ratio as well as excellent service, e.g. through a personal contact person in sales, highly flexible, reliable production options and short delivery times thanks to a very large stock of raw materials. Our **environmental policy** commits us to measures that go beyond the legal requirements and DIN EN ISO 14001 and 50001. Among other things, as a supporter of the "Alliance for Development and Climate", we are a climateneutral company, a specialist in environmentally friendly products with a recycling quotation of over 90% and offer all products climate-neutrally on request.



Ensuring the **quality** of our products and processes is a central element of our corporate policy. The trust of our customers is based on consistently high quality. This is guaranteed by the consistent implementation of the quality management system by all employees. Our quality management system has been certified to DIN EN ISO 9001 for more than 15 years.

As a family business, we are **value-oriented** and socially committed, cooperate with the "Iserlohner Werkstätten" for our employees and rely on very long-term, trusting relationships with customers, suppliers and employees. Our guiding principle is the international EU "Guideline for the social responsibility of organizations (DIN ISO 26000)".



Worth knowing about polyethylene

In the production are used ...

3 times less Carbon monoxide

> 6 times less Nitric oxide

8 times less Hydrocarbon

13 times less Sulfur dioxide

258 times less Dust

... than for other materialals.



Environmental friendliness and technical properties

- Plastic films made of polyethylene (PE) contain the same basic organic substances as wood and plant fibers, namely only carbon and water.
- PE films burn without residue to form carbon dioxide and water. No toxic vapors or gases are produced, and no slag is formed.
- PE films contain no plasticizers and no heavy metals. They are physiologically harmless.
- The production of PE films produces neither odors nor waste water.
- The use of raw materials, energy consumption during production, water consumption, weight and space requirements at landfills are much lower for PE films than for comparable materials such as wood, paper, corn, etc.
- PE films have high tear and wet strength. PE films are groundwater-neutral in landfills and a welcome energy donor in incinerators.

Poly-Pack Premium RECOMPOUND

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Poly-Pack Premium RECOMPOUND stands for packaging made from highgrade recycled PE film.

It differs strongly from inferior regenerates and is an important building block of our corporate orientation

By using recycled material, we contribute within our scope to reduce plastic waste in the oceans and to protect the environment.

climate-neutral company:

Carbon neutral company

The idea of the climate-neutral company: Taking responsibility for the environment, namely for the carbon dioxide (CO2) emissions that one causes oneself. These are compensated 100% by a climate protection project.

PROJECT TOGO

We have chosen a project in Togo in West Africa, where CO2 is reduced again by the same amount through the reforestation of trees. In addition, the people there benefit from many social improvements.

more: https://www.natureoffice.com/en/

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Interesting facts about climate neutrality (Source: abridged from https://www.climatepartner.com/de/wissen/insights/scope-emissionen-reduzieren; own emphases)

"The international community has long recognized that greenhouse gas emissions must be reduced worldwide in order to stop global warming. With the Kyoto Protocol of 1997, countries agreed for the first time in history on binding targets and measures to combat climate change. This agreement formed the basis for the Greenhouse Gas (GHG) Protocol. The GHG Protocol was developed in 1998 on the joint initiative of the World Resources Institute and the World Business Council for Sustainable Development in order to create a uniform framework for calculating greenhouse gases. ... It includes guidelines and specifications that enable companies to take stock of their greenhouse gas emissions and calculate their corporate carbon footprint.

The Corporate Carbon Footprint (CCF) **describes the total amount of greenhouse gas emissions (including CO₂ emissions) generated directly or indirectly by a company's business activities**. ... The GHG Protocol Corporate Standard categorizes greenhouse gas emissions associated with a company's corporate carbon footprint as Scope 1, 2 and 3 emissions. ... According to the GHG Protocol, the main purpose of this categorization is to distinguish sources of direct and indirect emissions and to ensure that two or more companies do not report emissions in the same scope. ...

However, these scopes do not concern the Product Carbon Footprint (PCF), which describes the total amount of greenhouse gas emissions caused by a product or service over various phases of its life cycle. ...

The GHG Protocol requires all Scope 1 and 2 emissions to be accounted for. ...

1. scope 1 - direct emissions

Scope 1 emissions are emissions from sources for which companies are directly responsible or controlled. This includes emissions from energy sources at the company's site, such as natural gas and fuels, coolants, as well as emissions from the operation of boilers and furnaces. ... Scope 1 also includes emissions from the company's own vehicle fleet (e.g. cars, vans, trucks, ... etc.).

In contrast to direct emissions, the GHG Protocol defines indirect emissions as the result of a company's operations, but **from sources owned or controlled by another company**. These include the . Scope 2 and 3 emissions. ...

2 Scope 2 - indirect emissions from purchased energy

Scope 2 emissions are indirect greenhouse gas emissions from purchased energy, such as electricity, steam, district heating ... that is generated outside the company's own system boundaries but consumed by it. ... If companies themselves generate energy from sources that they are responsible for or control [e.g. photovoltaics at Poly-Pack], the associated emissions are considered direct Scope 1 emissions. ...

3. scope 3 - indirect emissions within the value chain

Scope 3 includes all indirect emissions that occur along the value chain of companies. To make a clear distinction between Scope 2 and Scope 3, the US Environmental Protection Agency (EPA) describes Scope 3 emissions as "the result of activities from facilities that are not owned or controlled by your company, but your company directly influences these activities within its own value chain."





RECOMPOUND

- For packaging that does not have to be food-safe, PE films made from high-quality recycled material can be used for film thicknesses (thicknesses) > 50 μ , which differ greatly from low-grade recompounds.
- This recompound material is recycled PE, which is a by-product of film extrusion and optically indistinguishable from 1A material. It has comparable properties. The German Federal Environmental Agency recommends this solution because the environmental balance is the best.
- The film can be printed with a logo on request, so that you can point out your environmental commitment to your customers.
- We do not charge extra for this mate-rial. Depending on the market situa-tion, it may even be a price advantage.

PE CARBON NEUTRAL

klimaneutral

Barter freedom DE OTA SONIZA

- With this variant, you use "normal" PE film based on fossil raw materials (e.g. recyclate). In order to compensate for the climate impact, we make com-pensation payments to your desired climate protection project.
- We offer you a choice of various climate protection projects. You will receive an original certificate for the pro-ject of your choice. We ourselves are a CO_2 -neutral company and can deliver all products climate-neutral on request.
- With appropriate purchase quantities, a corresponding logo can be printed on the film to draw your customers' attention to your commitment. Alter-natively, we can also supply stickers.
- This will increase your packaging costs by a maximum of 2%. A small contribution, but one that is good for the environment.

BIOBASED LD-PE

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- If you need LD-PE: We use "OK biobased" with 4 stars based on sugar cane, where it is certified that the organic content is at least 80% (100% is not technically possible at the moment).
- Here, a waste product is used that is produced anyway during the sugar cane harvest. No additional arable land is required.
- The film is indistinguishable from fossilbased LD-PE and can also be recycled in combination with it in the normal cycle.
- Of course, an appropriate logo can also be applied here.
- However, depending on the market situation, the additional costs amount to approx. 50 %

COMPOSTABLE FILMS

6

- This is more frequently requested by customers, but in our opinion the least sensible organic variant, is the use of compostable film based on corn or potato starch.
- The very fact that these films can only be composted in industrial composting plants and will most likely never be disposed of there casts doubt on the usefulness of this material. Information on the problem of these plastics can be found on the website of the Federal Environment Agency at:

www.umweltbundesamt.de.

- Of course, we can still offer you this variant and - in this case - print it accordingly.
- The additional costs amount to approx. 350% depending on the current market, situation in each case.

In our opinion, the combination of recompound material - if applicable - and certified climate neutrality makes the most sense from both a marketing and an environmental point of view. You can highlight both in an effective advertising way with an imprint.

This material is already widely used by our Dutch neighbors, who are much further ahead than us in Germany when it comes to organic films.

This material actually corresponds best to the organic concept, but is still the least environmentally friendly alternative today.



Product range

request products climate neutral on by CO₂ compensation CO2

P

BAGS AND SACKS

- Flat bags and sacks
- Side gusset bags and sacks
- Adjustment bags
- Tear resistant garbage bags
- Various special bags

SPECIAL FILMS

- VCI products (corrosion protection)
- ESD products (protection against electrostatic discharge)
- Biofilm products
- Stretch, Bubble wrap, . Foam (film) products
- Printed items

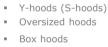


TAX: MA



MANUFACTURER OF PLASTIC PACKAGING

Box hoods



- Oversized hoods





- Flat films / cover films
- Centrefold film н. Sections of PE blown н.
- film
 - Film sections





Poly-Pack

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CARDBOARD PACKAGING

- Cardboard boxes (standard/special sizes) Corrugated cardboard н.
- products
- Containers (PC) н. н.
- Filling, cushioning and fixing materials

PACKAGING SYSTEMS SUPPLIER

AIR CUSHION /

products

FOAM FOLIEN products

Packaging products

Bubble wrap packaging

from foam film

STRETCH FILM

- Hand stretch film
- Machine stretch film
- Equipment and . accessories



OTHER PACKAGING PRODUCTS

- Strapping tapes
- Adhesive tapes .
- Packing tapes
- Sealing systems

Pallets

Welding equipment .







A

Adhesive closure bags Adhesion flap bags Adhesive-lock bagsAdhesive tapes Adhesive rolls Air cushion bags Air bubble films Antibacterial film products Anti-slip products (with GUR) Antistatic products (ESD special film) Antistatic products (antistatic agent)

B

request

СО

climate neutral on CO₂ compensation

CO₂

à

products

P

Bags Bags on roll (tear-off bags) Barrier film products (COEX) Blanks (foil blanks) Block bags Block bottom bags Bottom gusset bags Box covers Box covers (gusseted bags) Box inserts (inlays) Bread bags Bubble bags

Cardboard boxes Chemicals bags Cleaning paper / wiping cloth - rolls Composite films (COEX) Closure bags COEX (multilayer) film products Colored products (opaque = opaque) dto. (translucent = not opaque) Compostable film products Construction films (cover films) Corrosion protection products (VCI) Corrugated Cardboard Products Corrugated cardboard bags Cover foils Cover tarpaulins Cross bottom bags and sacks

D

Dental bags (pressure seal bags) Dispenser systems for hygiene articles Double bottom seam products Double chamber bags Drawstring bags Drills for evelet wires

F ECO films (BIO) Eurohole bags (sealing bags)

ESD bags (special antistatic bags) Eyelet wires

FFP2 masks Film blanks (cuttings) **Fixing materials**

Flat bags and sacks Flat films Flap bags Foam (film) products Food safe products

G

F

Fillers

Garbage bags (standard: blue opaque) Grip-hole bags

Hand shrink equipment Hand stretch film Hand washing pastes / liquid soaps HDPE products (high density PE *) Header bags Hygiene products / dispenser systems

Impulse tong welders Inlays (for lattice boxes /other containers)

Kangaroo bags (dental bags) KLT outer and inner packages Kitchen rolls

LDPE products (low density PE *) Liquid soaps / hand washing pastes

Μ

Κ

Machine stretch film MDPE products (medium density PE *) Multi-chamber bags Multilaver film products (COEX) Mouth-nose protection

Ν

Needled (needle perforated) products Narrow bags Narrow foils

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Octabins (octagonal containers/cartons) Organic film products (BIO / ECO) OR masks Other load carriers Other packaging Oversized bags and hoods

P

Packing Tapes Pallets Paper folded towels Perforated products (on roll or needle perforated) Pharmaceutical products (especially high requirements of the pharmaceutical industry)

Pedal bin bags Polyethylene (PE) products Polypropylene (PP) products Printed articles Pressure seal bags

Quick binders (plastic)

R

0

Round bottom bag Recyclable bags Reclosable bags (sliding closure bags) Release liner products (COEX)

S

Sections (of PE tubular films) Semi-tubular films Shrink hoods Shrink tubular films slide closure bags Soaps / liquid / hand washing pastes Side gusset bags and sacks Side gusset films S-hoods (Y-hoods) Sealed edge bags (vacuum bags) Slide closure bags (dental bags) Special film products Stretch film / stretch film products Strapping tapes

Tear-off bags (bags on roll) Toilet paper Towel / wipe / universal rolls Transparent products (standard; except for garbage bags) Tubular film Tubular film sections (cuttings)

П

Upholstery fabrics UV-absorbing articles (with UVprotection of the packaged goods) UV-stable products (with UV stabilizer)

V

Vacuum bags (sealed edge bags) VCI (corrosion protection) products Valve bags Vending machine bags Vending machine films Visors (for protection against viruses)

W Waste bags# Wipes / Hygiene wipes

/Ζ

Y-hoods (S-hoods) ziplock bag

Product overview A – Z





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Products: Standard and special requirements

Every customer has very specific requirements, including in terms of width and length dimensions, film thickness and properties that the film should have. Our strength lies in responding to these requirements with our flexible, modern machinery.

- We mainly manufacture from environmentally friendly and recyclable polyethylene (PE) as LD-PE, HD-PE or MD-PE, depending on requirements but we can also produce or supply products made from other materials.
- As standard, our film products are supplied in a transparent, easy-glide and unprinted version.
- Of course, you can also order the products in various special versions, e.g.
- food-safe (suitable for direct food contact) or pharmaceutical quality (special requirements such as BRC certification, lubricants, etc.)
- opaque (opaque) or translucent (non-opaque), dyed in the color of your choice
- printed, perforated or needled

man

with additives / special features such as VCI (corrosion inhibitor), ESD (special antistatic agent to protect against electrostatic charge/discharge), antistatic agent (normal), anti-slip agent (GUR), UV protection (UV stabilizers or UV blockers to protect against solar radiation), vegetable-based lubricant, additive to protect against scratches on plastic surfaces, etc.

Printing: Simple printing up to 10-color photo print quality

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More and more customers require special, simpler prints that go beyond a normal RC/resy mark or the "Green Dot", such as warning notices, company logos, climate-neutral logos, ESD marks, Interseroh marks, consecutive numbering or Triman logos for disposal in France or Italy.

We have also invested in a highly flexible printing unit, which is used on all machines for the production of film packaging. With a very good print image and 4 variably adjustable print heads, placed printing with high repeat accuracy is possible at low cost. Connecting the new printing unit to another machine takes just under half as long as before. Operation by our employees is uncomplicated and very



We have designed these **10 industry** solutions

specifically for customers from these sectors in order to meet their requirements precisely and offer them the best products, optimum service and excellent value for money. VCI Poly-Pack | "CORROSION PROTECTION": Protect metal products from corrosion: STEEL, IRON AND NON-FERROUS METAL PRODUCTS, METAL PRODUCTS

ESD Poly-Pack | "ELECTRONICS SECURITY": Protect electronic products from electrical charging / discharging: ELECTRICAL ENGINEERING, IT sector, AUTOMOTIVE, CHEMICALS

"HEALTH CARE" | Protection of life, implementation of the special requirements for FOOD AND FOODSTUFFS and CHEMICAL/PHARMACEUTICAL/COSMETIC PRODUCTS



"SMART SUSTAINABILITY" | Being a pioneer for the environment ENERGY INDUSTRY,

ENVIRONMENTAL ENGINEERING, PUBLIC ADMINISTRATION; MARKETING and more.



"LARGE PACKAGING" | Sacks and hoods: PLASTICS INDUSTRY, RUBBER GOODS AND TIRES, AUTOMOTIVE, ELECTRICAL ENGINEERING, SERVICES, TRADE and more

"SMALL PACKAGING" | Bags: ADVERTISING INDUSTRY, FOOD AND ANIMAL FEED, CHEMICALS / PHARMACEUTICALS / COSMETICS, PLASTICS, AUTOMOTIVE, TRADE

"SHRINK FAST" by Poly-Pack | If it also has to be good for packaging: SHRINKING HOODS and SHRINKING FOIL for CONSTRUCTION, TRADE and INDUSTRY

BE FLEXIBLE" – Do It Yourself | POLY-PACK Flexible use of Blown film: MECHANICAL ENGINEERING, STEEL, FERROUS + NON-FERROUS METAL PRODUCTION, CONSTRUCTION

"PROTECTIVE SHEET" | Poly-Pack Flat film / Covering foil: PLASTICS AND PLASTICS PROCESSING, METAL PRODUCTION, METAL PRODUCTS, CONSTRUCTION and more

"STRETCH SAFE" | Perfect load securing of POLY-PACK: PACKAGING TRADE, LOGISTICS, SHIPPING AND STORAGE, PAPER AND PRINTING, FOOD AND FOODSTUFFS and more

For over 50 years, we have been a reliable packaging partner for our customers in industry, services and trade. That is why our long-standing regular customers include many wellknown medium-sized companies and international corporations from a wide range of sectors, such as the food industry, chemical / pharmaceutical / cosmetics industry, mechanical engineering, electrical and automotive industries. Energy and waste disposal companies, leading packaging distributors as well as public authorities, municipal administrations, hospitals and departments of universities and technical colleges also regularly purchase our products.



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Poly-Pack Sales Team



Your personal contact persons



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Packaging manufacturer Poly-Pack supports Alliance for Development and Climate

For Poly-Pack, the manufacturer of film packaging, protecting the environment is not only a central concern. One also does everything humanly possible for it. This has not gone unnoticed. The packaging company was recently contacted by the Alliance for Development and Climate, an initiative of the German Federal Ministry for Economic Cooperation and Development (BMZ). Since the fall of 2018, this alliance has been pursuing the goal of linking development cooperation and international climate protection via the instrument of voluntary greenhouse gas offsetting and mobilizing additional funds for the financing of important development and climate protection projects in developing and emerging countries. Poly-Pack's 100% climate neutrality, its environmental orientation and its commitment to the TOGO project were convincing, so that the company is now listed among the supporters of the alliance, which includes numerous renowned companies and non-governmental organizations.



The Alliance for Development and Climate is an initiative of the German Federal Ministry for Economic Cooperation and Development (BMZ).



The climate protection project supported by Poly-Pack. TOGO is one of 5 projects nominated for the German Sustainability Award 2023. Project TOGO is one of 5 nominated projects for the German Sustainability Award 2023. Poly-Pack supports the project TOGO of the NGO partner natureOffice on the "forgotten continent" Africa since 2020, when this climate protection project was presented to the company. "Project TOGO" meets 12 of the 17 GLOBAL GOALS of the UN Agenda 2030, and is "Gold Standard" certified, making it extremely effective and trustworthy. More than 1.5 million native trees have been planted since the project started in 2010. Natural forest reforestation is considered the most effective method of climate protection. Behind the project is natureOffice's vision of combining climate protection with the improvement of social structures. In close cooperation with the local population and with the support of companies such as Poly-Pack, many sustainable improvements have been achieved and many jobs created.

Poly-Pack already offers its customers all products on request 100% climate neutral. The customers can choose from different national and international climate protection projects and thus compensate their caused CO2 emissions. Poly-Pack has been using very good recycled material in film processing for decades. The rate is constantly above 90%. Large companies are only gradually switching to this material, which is very environmentally friendly and is recommended by the German Federal Environment Agency. Visually, it can hardly be distinguished from virgin material (< 10% share at Poly-Pack) and can be used very well - except for contact with food or feed and for special requirements of the pharmaceutical industry, where virgin material is mandatory. Poly-Pack also offers various organic films. (More at: www.poly-pack.de/ Sustainability)

Poly-Pack Verpackungs-GmbH & Co. KG Zollhausstr. 7 | D-58640 Iserlohn Fon: +49 2371 9398-22 | Fax: +49 2371 9398-44 Internet: http://www.poly-pack.de Ansprechpartner: Markus Lennhoff (Prokurist) E-Mail: markus.lennhoff@poly-pack.de USt.-ID-Nr.: DE272 197 795 Geschäftsführer: Achim Schmitt Sitz & Registergericht: Iserlohn / Amtsgericht Iserlohn HRA4630



News

Poly-Pack produces climate-neutral (Article IKZ online 24.10.2024)

Poly-Pack focuses on climate protection (report IKZ 25.10.2024)

Environmental and energy management - energy consulting 2024

Environmental software "ecozoom" for determining CO_2 emissions

Poly-Pack once again 100% climate-neutral company in 2023 *

Credible climate protection (South Westphalia Manager 05/2024)

Poly-Pack supporter of the Alliance for Development and Climate

Cover story "TOP performer" in the South Westphalia Manager

Poly-Pack cooperates with the Iserlohner Werkstätten

Poly-Pack New production and administration site since April 2016



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Packaging manufacturer Poly-Pack 100 % climate-neutral company

For film packaging manufacturer Poly-Pack, protecting the environment is not only an extremely important concern. Poly-Pack also does everything humanly possible for it. Among other things, it was again able to achieve 100% climate neutrality in 2021. The ratio of recycled material in film processing also remained constant at well over 90%.



Since the start of the project in Togo in 2010, more than 1.5 million native trees have been planted.

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