



- Bags and Sacks
- Shrink Hoods
- Cover Hoods
- Flat films and Cover films
- Cuttings / Film sections
- Special films:
 - VCI (corrosion protection)
 - ESD (electrostatic discharge)
 - Pharmaceutical film
 - Food safe products
- Stretch films
- Products from foam film
- Bubble wrap products
- Adhesive and Packing tapes
- Strapping bands / Devices
- Cardboard boxes

SPECIALIST IN SUSTAINABLE PACKAGING



MANUFACTURER OF PLASTIC PACKAGING | PACKAGING SYSTEMS SUPPLIER



DIN EN ISO
9001





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Short portrait

- Medium-sized, owner-managed manufacturer of film packaging and system supplier for other packaging
- More than 55 years of experience in the manufacturing of film packaging for almost all industries
- Extensive polyethylene (PE) stock program, therefore often able to deliver faster than others
- Responsible management with good long-term relationships with customers and suppliers
- Modern, flexible machinery for everything from narrow bags to extra-wide sacks and hoods
- Quality management system certified as very good (DIN EN ISO 9001) with HACCP concept
- Extensive range of special films (VCI, ESD, BIO, pharmaceutical, COEX, various additives etc.)
- 2016 New construction of the production, warehouse and administration site, capacity expanded
- Environmentally oriented, climate-neutral company* with climate-neutral products** (only small surcharge).
- Active Supporter of the "Alliance for Development and Climate", broad social alliance for climate protection



As a specialist in sustainable packaging, we offer products such as premium RECOMPOUND (recycled PE material in very good very good PIR quality), compostable film (e.g. based on corn or potato starch) or recyclable organic film (sugar cane-based) as well as organic film (sugar cane-based) and all products can be climate-neutral on request thanks to CO2 offsetting** (Scope 1-3). As a climate-neutral company*, we have also been offsetting our self-generated greenhouse gas emissions (Scope 1+2) through the TOGO climate protection project run by our partner natureOffice.



Corporate Principles

The needs and requirements of our **customers** and our **employees** are at the forefront of our activities. We offer our customers an outstanding price-performance ratio as well as excellent service, e.g. through a personal contact person in sales, highly flexible, reliable production options and short delivery times thanks to a very large stock of raw materials.

Ensuring the **quality** of our products and processes is a central element of our corporate policy. The trust of our customers is based on consistently high quality. This is guaranteed by the consistent implementation of the quality management system by all employees. Our quality management system has been certified to DIN EN ISO 9001 for more than 25 years.

The human being



Our **environmental policy** commits us to measures that go beyond the legal requirements and DIN EN ISO 14001 and 50001. Among other things, as a supporter of the "Alliance for Development and Climate", we are a climate-neutral company, a specialist in environmentally friendly products with a recycling quotation of over 90% and offer all products climate-neutrally** on request.

in the center

As a family business, we are **value-oriented** and socially committed, cooperate with the "Iserlohner Werkstätten" for our employees and rely on very long-term, trusting relationships with customers, suppliers and employees. Our guiding principle is the international EU "Guideline for the social responsibility of organizations (DIN ISO 26000)".



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Worth knowing about polyethylene

In the production are used ...

3 times less
Carbon monoxide

6 times less
Nitric oxide

8 times less
Hydrocarbon

13 times less
Sulfur dioxide

258 times less
Dust

... than for other
materialals.

Environmental friendliness and technical properties

- Plastic films made of polyethylene (PE) contain the same basic organic substances as wood and plant fibers, namely only carbon and water.
- PE films burn without residue to form carbon dioxide and water. No toxic vapors or gases are produced, and no slag is formed.
- PE films contain no plasticizers and no heavy metals. They are physiologically harmless.
- The production of PE films produces neither odors nor waste water.
- The use of raw materials, energy consumption during production, water consumption, weight and space requirements at landfills are much lower for PE films than for comparable materials such as wood, paper, corn, etc.
- PE films have high tear and wet strength. PE films are groundwater-neutral in landfills and a welcome energy donor in incinerators.

Poly-Pack Premium RECOMPOUND



Poly-Pack Premium RECOMPOUND stands for packaging made from high-grade recycled PE film.

It differs strongly from inferior regenerates and is an important building block of our corporate orientation.

- By using recycled material, we contribute within our scope to reduce plastic waste in the oceans and to protect the environment.

Carbon neutral company

The idea of the climate-neutral company:
Taking responsibility for the environment, namely for the carbon dioxide (CO2) emissions that one causes oneself. These are compensated 100% by a climate protection project.

We have chosen a project in Togo in West Africa, where CO2 is reduced again by the same amount through the reforestation of trees. In addition, the people there benefit from many social improvements.

more: <https://www.natureoffice.com/en/>





RECOMPOUND

- For packaging that does not have to be food-safe, PE films made from **high-quality recycled material** can be used for film thicknesses (thicknesses) > 50 µ, which differ greatly from low-grade recompounds.
- This recompound material is **recycled PE**, which is a by-product of film extrusion and optically indistinguishable from 1A material. It has comparable properties. The German Federal Environmental Agency recommends this solution because the environmental balance is the best.
- The film can be **printed with a logo** on request, so that you can point out your environmental commitment to your customers.
- We do not charge extra for this material.** Depending on the market situation, it may even be a price advantage.
- These films can be **made biodegradable** by adding a special additive.

PE CARBON NEUTRAL**

- "With this variant, you use "normal" PE film based on fossil raw materials (e.g. recyclate). In order to compensate for the climate impact, we make **compensation payments** for the CO₂ emissions to your desired climate protection project.
- We offer you a choice of **various climate protection projects**. You will receive an original certificate for the project of your choice. We ourselves are a **CO₂-neutral company*** and can deliver **all products climate-neutral**** on request.
- With appropriate purchase quantities, a corresponding **logo** can be printed on the film to draw your customers' attention to your commitment. Alter-natively, we can also supply stickers.
- This will increase your packaging costs by a maximum of 2%.** A small contribution, but one that is good for the environment.
- These films can be **made biodegradable** by adding a special additive.

BIOBASED LD-PE

- If you need LD-PE: We use "OK biobased" with 4 stars based on **sugar cane**, where it is certified that the **organic content is at least 80%** (100% is not yet technically possible at the moment).
- Here, a waste product is used that is produced anyway during the sugar cane harvest. No additional arable land is required.
- The film is **indistinguishable from fossil-based LD-PE** and can also be **recycled in combination with it in the normal cycle**.
- Of course, an appropriate **logo** can also be applied here.
- However, depending on the current market situation, **the additional costs amount to approx. 50 %**.

COMPOSTABLE FILMS

- This is more frequently requested by customers, but in our opinion the least sensible organic variant, is the use of **compostable film based on corn or potato starch**.
- The very fact that these films can **only be composted in industrial composting plants** and will most likely never be disposed of there casts doubt on the usefulness of this material. Information on the problem of these plastics can be found on the website of the Federal Environment Agency at: www.umweltbundesamt.de.
- Of course, we can still offer you this variant and - in this case - print it accordingly.
- The additional costs amount to approx. 350%,** depending on the current market situation in each case.

In our opinion, the combination of recompound material - if applicable - and certified climate neutrality makes the most sense from both a marketing and an environmental point of view. You can highlight both in an effective advertising way with an imprint.

This material is already widely used by our Dutch neighbors, who are much further ahead than us in Germany when it comes to organic films.

This material actually corresponds best to the organic concept, but is still the least environmentally friendly alternative today.



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Product range

MANUFACTURER OF PLASTIC PACKAGING

BAGS AND SACKS

- Flat bags and sacks
- Side gusset bags and sacks
- Adjustment bags
- Tear resistant garbage bags
- Various special bags



HOODS

- Shrink hoods
- Cover hoods
- Y-hoods (S-hoods)
- Oversized hoods
- Box hoods



SPECIAL FILMS

- VCI products (corrosion protection)
- ESD products (protection against electrostatic discharge)
- Biofilm products
- Stretch, Bubble wrap, Foam (film) products
- Printed items



FLAT AND BLOWN FILM

- Side gusseted film
- Flat films / cover films
- Centrefold film
- Sections of PE blown film
- Film sections



STRETCH FILM

- Hand stretch film
- Machine stretch film
- Equipment and accessories



CARDBOARD PACKAGING

- Cardboard boxes (standard/special sizes)
- Corrugated cardboard products
- Containers (PC)
- Filling, cushioning and fixing materials



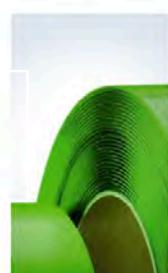
AIR CUSHION / FOAM FOLIEN products

- Packaging products from foam film
- Bubble wrap packaging products



OTHER PACKAGING PRODUCTS

- Strapping tapes
- Adhesive tapes
- Packing tapes
- Sealing systems
- Welding equipment
- Pallets



All products climate neutral on request
by CO₂ compensation



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A

Adhesive closure bags
Adhesion flap bags
Adhesive-lock bags
Adhesive tapes
Adhesive rolls
Air cushion bags
Air bubble films
Antibacterial film products
Anti-slip products (with GUR)
Antistatic products (ESD special film)
Antistatic products (antistatic agent)

B

Bags on roll (tear-off bags)
Barrier film products (COEX)
Blanks (foil blanks)
Block bags
Block bottom bags
Bottom gusset bags
Box covers
Box covers (gusseted bags)
Box inserts (inlays)
Bread bags
Bubble bags

C

Cardboard boxes
Chemicals bags
Cleaning paper / wiping cloth - rolls
Composite films (COEX)
Closure bags
COEX (multilayer) film products
Colored products (opaque = opaque)
dto. (translucent = not opaque)
Compostable film products
Construction films (cover films)
Corrosion protection products (VCI)
Corrugated Cardboard Products
Corrugated cardboard bags
Cover foils
Cover tarpaulins
Cross bottom bags and sacks

D

Dental bags (pressure seal bags)
Dispenser systems for hygiene articles
Double bottom seam products
Double chamber bags
Drawstring bags
Drills for eyelet wires

E

ECO films (BIO)
Eurohole bags (sealing bags)
ESD bags (special antistatic bags)
Eyelet wires

F

FFP2 masks
Fillers
Film blanks (cuttings)
Fixing materials
Flat bags and sacks
Flat films
Flap bags
Foam (film) products
Food safe products

G

Garbage bags (standard: blue opaque)
Grip-hole bags

H

Hand shrink equipment
Hand stretch film
Hand washing pastes / liquid soaps
HDPE products (high density PE *)
Header bags
Hygiene products / dispenser systems

I / J

Impulse tong welders
Inlays (for lattice boxes /other containers)

K

Kangaroo bags (dental bags)
KLT outer and inner packages
Kitchen rolls

L

LDPE products (low density PE *)
Liquid soaps / hand washing pastes

M

Machine stretch film
MDPE products (medium density PE *)
Multi-chamber bags
Multilayer film products (COEX)
Mouth-nose protection

N

Needled (needle perforated)
products
Narrow bags
Narrow foils

O

Octabins (octagonal containers/cartons)
Organic film products (BIO / ECO)
OR masks
Other load carriers
Other packaging
Oversized bags and hoods

P

Packing Tapes
Pallets
Paper folded towels
Perforated products (on roll or
needle perforated)
Pharmaceutical products (especially high
requirements of pharmaceutical industry)

T

Tear-off bags (bags on roll)
Toilet paper
Towel / wipe / universal rolls
Transparent products (standard;
except for garbage bags)
Tubular film
Tubular film sections (cuttings)

U

Upholstery fabrics
UV-absorbing articles (with UV-
protection of the packaged goods)
UV-stable products (with UV stabilizer)

V

Vacuum bags (sealed edge bags)
VCI (corrosion protection) products
Valve bags
Vending machine bags
Vending machine films
Visors (for protection against viruses)

W

Waste bags#
Wipes / Hygiene wipes

X / Y / Z

Y-hoods (S-hoods)
ziplock bag



All products climate neutral on request
by CO₂ compensation

Product overview A - Z



Products: Standard and special requirements

Every customer has very specific requirements, including in terms of width and length dimensions, film thickness and properties that the film should have. Our strength lies in responding to these requirements with our flexible, modern machinery.

- We **mainly** manufacture from environmentally friendly and recyclable polyethylene (PE) - as LD-PE, HD-PE or MD-PE, depending on requirements - but we can also produce or supply products made from other materials.
- As **standard**, our film products are supplied in a transparent, easy-glide and unprinted version.
- Of course, you can also order the products in various **special versions**, e.g:
 - **food-safe** (suitable for direct food contact) or **pharmaceutical quality** (special requirements such as BRC certification, lubricants, etc.)
 - **opaque** (opaque) or **translucent** (non-opaque), **dyed** in the color of your choice
 - **printed**, **perforated** or **needled**
- with **additives / special features** such as **VCI** (corrosion inhibitor), **ESD** (special antistatic agent to protect against electrostatic charge / discharge), **antistatic agent** (normal), **anti-slip agent** (GUR), **UV protection** (UV stabilizers or **UV blockers** to protect against solar radiation), **vegetable-based lubricant**, additive to protect against **scratches on plastic surfaces**, Additive for the **biodegradability** of films in landfills
- **Printing:** Simple printing up to 10-color photo print quality

More and more customers require special, simpler prints that go beyond a normal RC/resy mark or the "Green Dot", such as warning notices, company logos, climate-neutral logos, ESD marks, Interseroh marks, consecutive numbering or Triman logos for disposal in France or Italy.

We have also invested in a highly flexible printing unit, which is used on all machines for the production of film packaging. With a very good print image and 4 variably adjustable print heads, placed printing with high repeat accuracy is possible at low cost. Connecting the new printing unit to another machine takes just under half as long as before. Operation by our employees is uncomplicated.



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We have designed these **10 industry solutions** specifically for customers from these sectors in order to meet their requirements precisely and offer them the best products, optimum service and excellent value for money.

-  VCI Poly-Pack | „CORROSION PROTECTION“: Protect metal products from corrosion: STEEL, IRON AND NON-FERROUS METAL PRODUCTS, METAL PRODUCTS
-  ESD Poly-Pack | „ELECTRONICS SECURITY“: Protect electronic products from electrical charging / discharging: ELECTRICAL ENGINEERING, IT sector, AUTOMOTIVE, CHEMICALS
-  „HEALTH CARE“ | Protection of life, implementation of the special requirements for FOOD AND FOODSTUFFS and CHEMICAL/PHARMACEUTICAL/COSMETIC PRODUCTS
-  „SMART SUSTAINABILITY“ | Being a pioneer for the environment ENERGY INDUSTRY, ENVIRONMENTAL ENGINEERING, PUBLIC ADMINISTRATION; MARKETING and more.
-  „LARGE PACKAGING“ | Sacks and hoods: PLASTICS INDUSTRY, RUBBER GOODS AND TIRES, AUTOMOTIVE, ELECTRICAL ENGINEERING, SERVICES , TRADE and more
-  „SMALL PACKAGING“ | Bags: ADVERTISING INDUSTRY, FOOD AND ANIMAL FEED, CHEMICALS / PHARMACEUTICALS / COSMETICS, PLASTICS, AUTOMOTIVE, TRADE
-  „SHRINK FAST“ by Poly-Pack | If it also has to be good for packaging: SHRINKING HOODS and SHRINKING FOIL for CONSTRUCTION, TRADE and INDUSTRY
-  „BE FLEXIBLE“ – Do It Yourself | POLY-PACK Flexible use of Blown film: MECHANICAL ENGINEERING, STEEL, FERROUS + NON-FERROUS METAL PRODUCTION, CONSTRUCTION
-  „PROTECTIVE SHEET“ | Poly-Pack Flat film / Covering foil: PLASTICS AND PLASTICS PROCESSING, METAL PRODUCTION, METAL PRODUCTS, CONSTRUCTION and more
-  „STRETCH SAFE“ | Perfect load securing of POLY-PACK: PACKAGING TRADE, LOGISTICS, SHIPPING AND STORAGE, PAPER AND PRINTING, FOOD AND FOODSTUFFS and more

For over 50 years, we have been a reliable packaging partner for our customers in industry, services and trade. That is why our long-standing regular customers include many well-known medium-sized companies and international corporations from a wide range of sectors, such as the food industry, chemical / pharmaceutical / cosmetics industry, mechanical engineering, electrical and automotive industries. Energy and waste disposal companies, leading packaging distributors as well as public authorities, municipal administrations, hospitals and departments of universities and technical colleges also regularly purchase our products.



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IKZ 16.10.2024

ISERLOHN

Freitag, 25. Oktober 2024

„Poly-Pack“ setzt auf Klimaschutz

Der Hersteller von Folienverpackungen in Kalthof ist ein klimaneutrales Unternehmen und unterstützt Umweltprojekte

Jennifer Theis

Kalthof. Für Kunden, die ein bestimmtes Produkt kaufen, zahlt oft: mehr der Inhalt und weniger das, was sich „außen herum“ befindet. Der Verpackung wird eher weniger Aufmerksamkeit geschenkt. Sie dient mehr als Mittel zum Zweck, damit das Produkt gut geschützt ist. Doch hinter der Produktion und Verarbeitung steckt viel mehr Aufwand, als man auf den ersten Blick vermuten mag – besonders auch mit Blick auf Energie- und Ressourcenschönung, was für Betriebe wichtiger denn je geworden ist.

Ich finde, solche Projekte müssen unterstützt werden und aus unserer Sicht müssen wir etwas für den Klimaschutz tun. Wir möchten unseren Beitrag leisten, dass unser Planet bewohnbar bleibt.

Markus Lennhoff Prokurist bei Poly-Pack

„Standardmäßig entsprechen müssten. „Hier können wir kein recyceltes Material verwenden, sondern Neuware. Das sind sauzugige die „lebenslänglich“ zehn Prozent“, erklärt Lennhoff. In der Fertigungshalle stehen insgesamt vier große Maschinen, die aus den transparenten Folienlagen beispielweise Säcke, Beutel oder Abdeckhauben nach Maß anfertigen.

„Unsere Kunden kommen meist aus Deutschland, sind aber auch international vertreten“, so Lennhoff. Sozial versorgen sie nicht nur mitteleuropäische Unternehmen aus der Region, sondern auch weltweit bekannte Konzerne. Das Besondere: Bei „Poly-Pack“ selbst sind gerade einmal 19 Mitarbeitende beschäftigt, und dennoch behauptet sich das vergleichsweise kleine Unternehmen gegen die Konkurrenz.

Kompensation für verbleibende Emissionen

Gleichzeitig legt der Betrieb viel Wert auf Klimaschutz, sowohl bei den Produkten als auch bei ihrer Herstellung. Seit vier Jahren darf sich „Poly-Pack“ als klimaneutrales Unternehmen bezeichnen. „Die CO₂-Emissionen, die wir dennoch verursachen, kompensieren wir“, erklärt der Prokurist. Als Ausgleich investiert der Betrieb in das Klimaschutzprojekt „Togo“. Dadurch soll



Konstantinos Kallantzis, Schichtleiter bei Poly-Pack in Kalthof, arbeitet an einer der vier Maschinen, die in der Produktionshalle stehen. Aus Folien werden hier Verpackungen gefertigt.



Markus Lennhoff ist Prokurist und unter anderem zuständig für Verkauf, Marketing und Qualitätsmanagement.

den

den.“ Ein Umstand, der für den Kalthof-Betrieb einen entscheidenden Wettbewerbsvorteil bringen kann.

Eine jener Firmen, die Folienverpackungen herstellen, sitzt hier in bestehn. „Poly-Pack“ blickt auf eine inzwischen über 50-jährige Unternehmensgeschichte zurück. Plastikfolien und Verpackungsmaterial gehören historisch der Aspekte Nachhaltigkeit und Umweltschutz nicht unbedingt den besten Ruf. Doch dass es durchaus umweltschonende Alternativen gibt, bewirkt der mitteleuropäische Betrieb in Kalthof, der sich selbst als „Vorreiter“ in diesem Bereich bezeichnet.

Folien haben einen

Recycling-Anteil von 90 Prozent

Für die Heimarbeitzezeit öffnete Prokurist Markus Lennhoff Türen und Tore, erklärt dabei nicht nur, was in der Firma gefertigt wird, sondern auch, wie sie sich im Bereich Klimaschutz einsetzt. „Die Folien, die wir von Lieferanten beziehen, haben einen Recycling-Anteil von 90 Prozent“, erklärt Lennhoff. Darin verpackt werden Produkte, die aus unterschiedlichsten Branchen stammen. Dazu gehören beispielsweise Kosmetik, Werkzeugbau, Automotive, sowie die Lebensmittel- und Pharma-Industrie. Für die letzgenannten Branchen sind Spezialfolien notwendig, die bestimmten Vorgaben und Hygiene



Die Folien bestehen aus Polyethylen (PE). Ihr Recycling-Anteil ist sehr hoch.

News

Poly-Pack produces climate-neutral (Article IKZ online 24.10.2024)

Poly-Pack focuses on climate protection (report IKZ 25.10.2024)

Environmental and energy management - energy consulting 2024

Environmental software "ecozoom" for determining CO₂ emissions

Poly-Pack once again 100% climate-neutral company in 2024 *

Credible climate protection (South Westphalia Manager 05/2024)

Poly-Pack supporter of the Alliance for Development and Climate

Cover story "TOP performer" in the South Westphalia Manager

Poly-Pack cooperates with the Iserlohner Werkstätten

Poly-Pack New production and administration site since April 2016



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Press Release Poly-Pack | November 2022 Alliance for Development and Climate_Project TOGO

Packaging manufacturer Poly-Pack supports Alliance for Development and Climate

For Poly-Pack, the manufacturer of film packaging, protecting the environment is not only a central concern. One also does everything humanly possible for it. This has not gone unnoticed. The packaging company was recently contacted by the Alliance for Development and Climate, an initiative of the German Federal Ministry for Economic Cooperation and Development (BMZ). Since the fall of 2018, this alliance has been pursuing the goal of linking development cooperation and international climate protection via the instrument of voluntary greenhouse gas offsetting and mobilizing additional funds for the financing of important development and climate protection projects in developing and emerging countries. Poly-Pack's 100% climate neutrality, its environmental orientation and its commitment to the TOGO project were convincing, so that the company is now listed among the supporters of the alliance, which includes numerous renowned companies and non-governmental organizations.



The Alliance for Development and Climate is an initiative of the German Federal Ministry for Economic Cooperation and Development (BMZ).



The climate protection project supported by Poly-Pack, TOGO is one of 5 projects nominated for the German Sustainability Award 2023.

Project TOGO is one of 5 nominated projects for the German Sustainability Award 2023. Poly-Pack supports the project TOGO of the NGO partner natureOffice on the "forgotten continent" Africa since 2020, when this climate protection project was presented to the company. "Project TOGO" meets 12 of the 17 GLOBAL GOALS of the UN Agenda 2030, and is "Gold Standard" certified, making it extremely effective and trustworthy. More than 1.5 million native trees have been planted since the project started in 2010. Natural forest reforestation is considered the most effective method of climate protection. Behind the project is natureOffice's vision of combining climate protection with the improvement of social structures. In close cooperation with the local population and with the support of companies such as Poly-Pack, many sustainable improvements have been achieved and many jobs created.

Poly-Pack already offers its customers all products on request 100% climate neutral. The customers can choose from different national and international climate protection projects and thus compensate their caused CO₂ emissions. Poly-Pack has been using very good recycled material in film processing for decades. The rate is constantly above 90%. Large companies are only gradually switching to this material, which is very environmentally friendly and is recommended by the German Federal Environment Agency. Visually, it can hardly be distinguished from virgin material (< 10% share at Poly-Pack) and can be used very well - except for contact with food or feed and for special requirements of the pharmaceutical industry, where virgin material is mandatory. Poly-Pack also offers various organic films. (More at: www.poly-pack.de/ Sustainability)

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